

Round brass rod for free machining

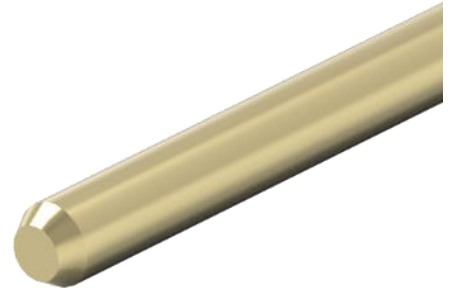
Product denomination: ROUND ROD UNI EN 12164

Condition of material: M

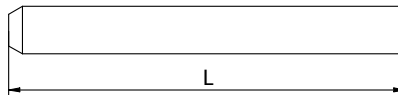
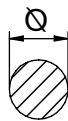
Tolerance class: A

Reference European norm: UNI EN 12164

Available measures: from diameter 10 mm to diameter 45 mm



Dimensions, straightness and tolerances



Nominal diameter - Ø (mm)		Diameter tolerance (mm)	Length - L (mm)	Length tolerance (mm)
From	To and included	Class A		
n.a.	10	+0 -0,06	3000	± 50
10	18	+0 -0,07	3000	± 50
18	30	+0 -0,08	3000	± 50
30	45	+0 -0,16	3000	± 100

Nominal diameter (mm)		Maximum deviation from straightness - F (mm)	
From	To and included	Every 400 mm	Every m of length L ≥ 1 m
(and included) 10	45	0,4	1 x L (m)



Finishing, surface and packaging

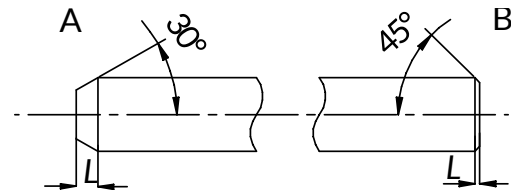
End finishing	Ends with tip and chamfer or configurable on request
Surface condition	Pickled
Packaging	Bundles weighing 1000 ± 100 kg tied with metal straps and, as applicable or requested, packed with Polyethylene Film
Identification	Adhesive label

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Details of tip and chamfer

Nominal diameter (mm)		Tip - A	Chamfer - B
From	To and included	Length - L (mm)	Length - L (mm)
(and included) 10	20	2 - 6	0,5 - 2
20	45	3 - 6	0,5 - 3



Available alloys

- CW614N (base alloy)
- CW617N
- CW603N
- CW510L