

List of extras for brass rod for hot forging

Round 			
Nominal diameter (mm)	Standard diameters (mm)	Extra (€ per 1000 Kg)	
		Standard	Non-standard
10 - 11	10, 11	430,00	475,00
12 - 13	12, 13	400,00	435,00
14 - 15	14, 15	360,00	430,00
16 - 50	all units from 16 to 30 from 32 to 38 and 40, 42, 45, 48, 50	290,00	330,00
51 - 70	55, 60, 65, 70	320,00	380,00
71 - 99	75, 80, 85, 90, 95	370,00	415,00
100 - 109	100	440,00	475,00
110 - 120	110, 120	480,00	520,00

Rectangular 	
Width (mm)	Extra (€ per 1000 Kg)
18 - 39	420,00
40 - 80	370,00
81 - 110	440,00

Extras for Hatebur (standard diameters: 16, 18, 20, 22 and 23) are calculated: extra for the round + 8 € per 1000 Kg.

The standard extras are applied only to the base alloy and only to the specified standard measures. The non-standard extras are applied to all measures, standard and non-standard, for the alloys that are not the base alloy and to the measures that are not expressly indicated as standard.

Technical specifications are reported in the product sheets and extras for particular requests are to be agreed upon.

Sheet LE/05	Review 1	Approved DG/DC	Date of issue 01/10/2025	Valid until revoked
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 P. IVA 02033500980 - Registro Imprese di Brescia n. iscriz. e Cod. Fisc. 01834980177
 Capitale Sociale € 16.000.000 i.v. - Website <https://www.ghidinitrafilerie.com>

List of extras for brass rod for free machining

Round 			
Nominal diameter (mm)	Standard diameters (mm)	Extra (€ per 1000 Kg)	
		Standard	Non-standard
10 - 11	10, 11	450,00	510,00
12 - 13	12, 13	410,00	465,00
14 - 15	14, 15	380,00	430,00
16 - 29	all units from 16 to 29	310,00	380,00
30 - 40	30, 32, 33, 34, 35, 36, 37, 38, 40	300,00	370,00
41 - 45	42, 45	375,00	425,00

Hexagonal 			
Key (mm)	Standard keys (mm)	Extra (€ per 1000 Kg)	
		Standard	Non-standard
10 - 11	10, 11	580,00	655,00
12 - 13	12, 13	540,00	605,00
14 - 15	14, 15	490,00	570,00
16 - 22	all units from 16 to 22	450,00	520,00
23 - 24	23	535,00	545,00
	24	540,00	565,00

Square 			
Key (mm)	Standard keys (mm)	Extra (€ per 1000 Kg)	
		Standard	Non-standard
10 - 11	10	620,00	680,00
12 - 13	12	600,00	650,00
14 - 15	14	560,00	620,00
16 - 22	20	570,00	640,00
23 - 24	none	n.a.	660,00

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